

**Hercules Incorporated** 

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# New Product Development

**99.615-E2** Page 1 of 4 May 2008

### Aquapas™ N2020 Redispersible Polymer Powder

#### Description

The redispersible powder Aquapas™ N2020 is a copolymer of vinyl acetate and ethylene. It is a free-flowing powder that readily disperses in water.

#### **Product data**

Polymer type : vinyl acetate-ethylene copolymer

Appearance : free-flowing, white powder

Protective Colloid : polyvinyl alcohol Solids content : 98 - 100%
Ash content : 8 - 12%
Bulk density : 400 - 550 g/l
Tg (onset) : +15 °C (+/-5 °C)

Minimum film forming temperature : 3 °C

#### **Application**

Aquapas™ N2020 is best suited for high performing tile cement to get long open time and high adhesive strength after different storage conditions. This is demonstrated by tests according to EN 12004 / ISO13007.

#### **Processing**

In the production of ready-mixed powders, Aquapas™ N2020 should be blended with other dry ingredients in appropriate mixers. Care should be taken to not allow temperature to rise excessively, or the polymer powder could agglomerate into lumps.

The powdered end products are mixed with water at the jobsite. An extra 5 minutes of maturing time may be needed if the products are hand mixed to allow the polymer powder to fully disperse.

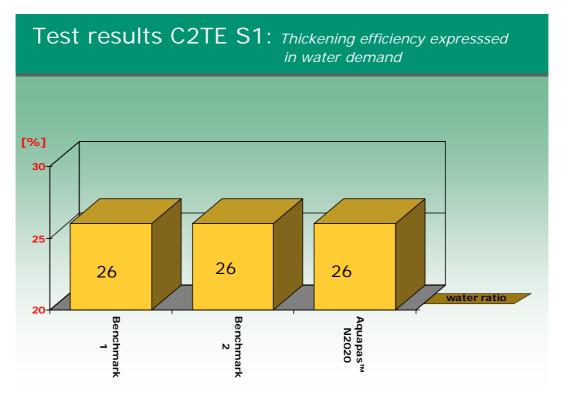
(over)



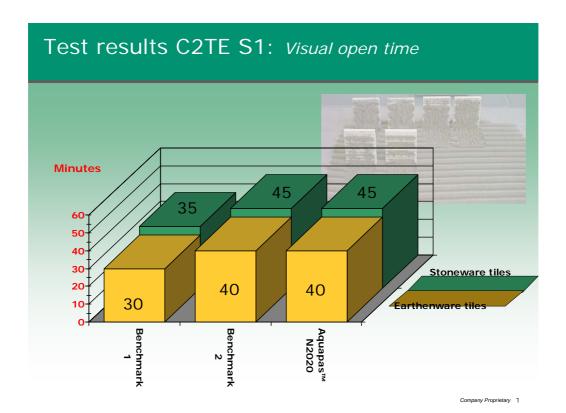
## Test results: Mortar composition

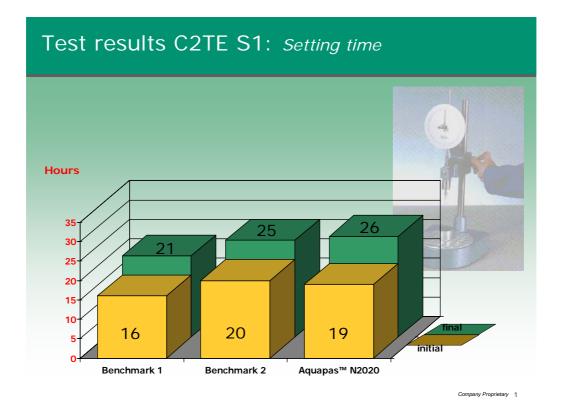
<u>C2 TE S1</u>	<u>Components</u>
36.00%	CEM I 52,5 R
59.10%	Silica sand
0.50%	C 9133
0.40%	Accelerator
4.00%	RDP
Σ <u>100.00%</u>	

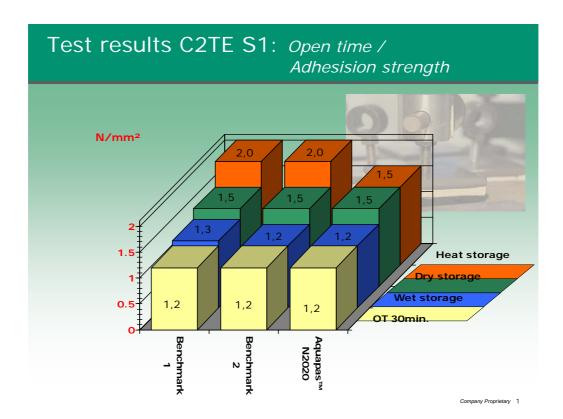
Company Proprietary 1



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#### **Storage**

Aquapas™ N2020 should be stored in a cool place and protected from moisture. Exposure to high temperature or humidity will increase the chance of caking. The product should be used within 6 months of receipt. Any opened containers should be resealed in a moisture proof container to prevent caking. Pallets should not be stacked or put under pressure to prevent caking.

#### Safety

Please refer the MSDS for complete safety information.